

## Heterogeneous phase enzyme reactions

Advantages/disadvantages:

Advantages:

- homogeneity of the system,
- enzyme does not need previous preparation - (over isolation and purification)

Economic disadvantages:

- Enzymes are expensive, 1-10- \$/mg
- can be used only once, after reaction they are to be discarded...

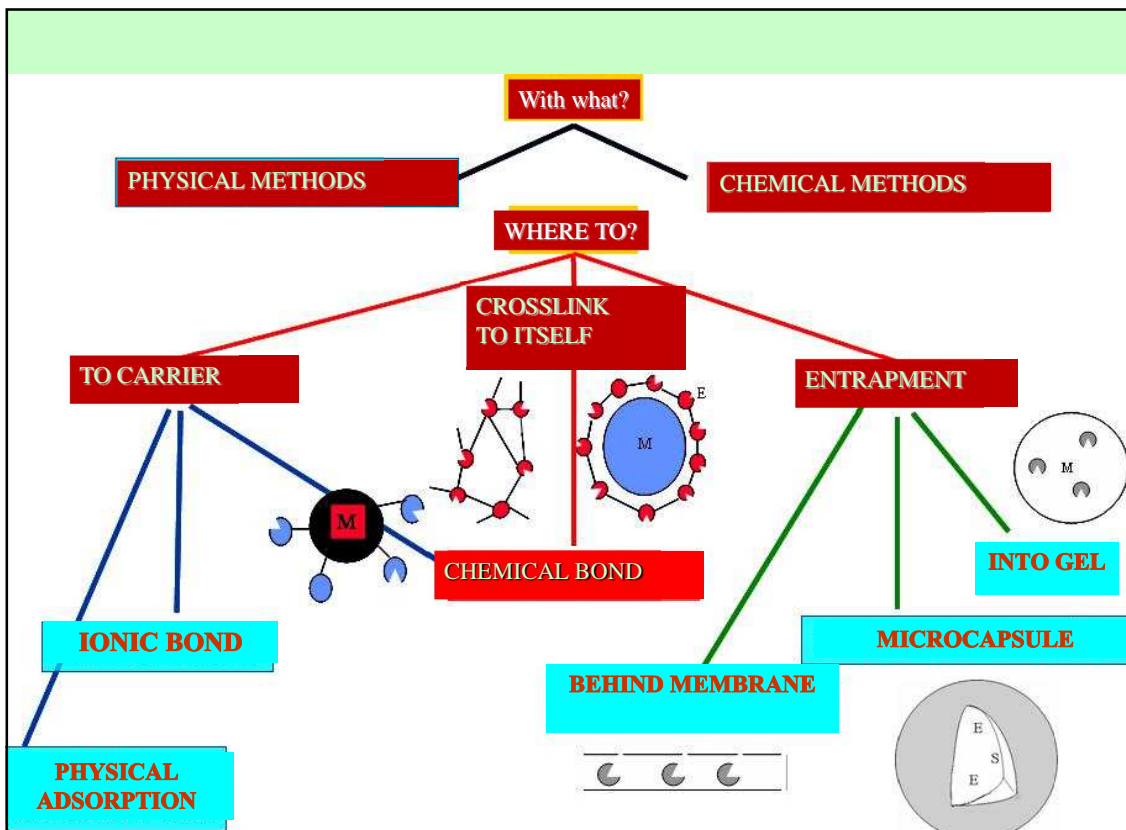
Technological disadvantage:

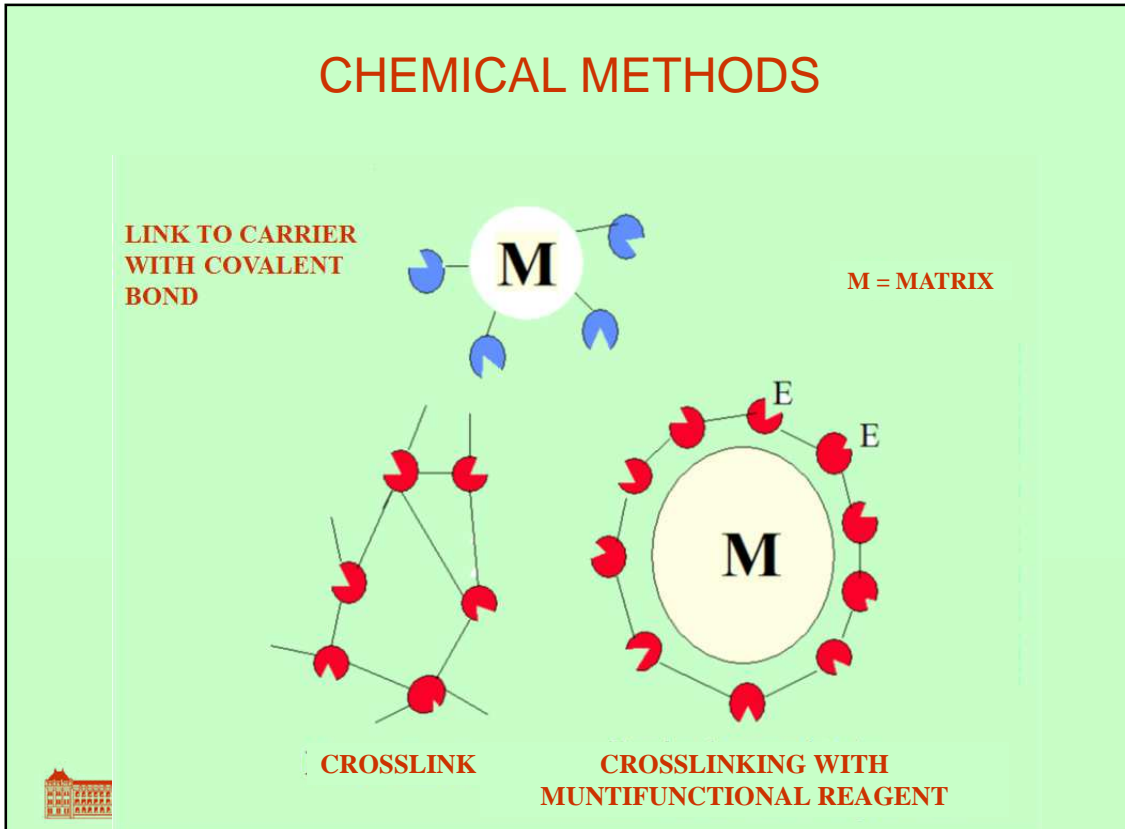
- Proteins contaminate products



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## CHEMICAL METHODS

Covalent bond between non essential amino acid sidechain(!)  
and water insoluble matrix with function groups

$$\text{—X} + \text{E} \longrightarrow \text{—E} + \text{X}$$

**CARRIERS :**

- natural polymers: *agar, agarose, chitin, cellulose, collagene, ...,*
- synthetic polymer: *polyurethane, polystyrene, nylon, ...,*
- inorganics: *glass, aluminium, silicagel, magnetit, ...*



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## CHEMICAL METHODS

Building of covalent bond:

free  $\alpha$ -,  $\beta$ - or  $\gamma$ -COOH ,  $\alpha$ -,  $\beta$ -NH<sub>2</sub> groups  
phenyl-, OH-, SH- imidazole-groups

STEPS:

1. Activation of carrier (arm and reactive X-group),
2. Creating covalent bond between enzyme and activated carrier.

Protection of the active sites: S or analog

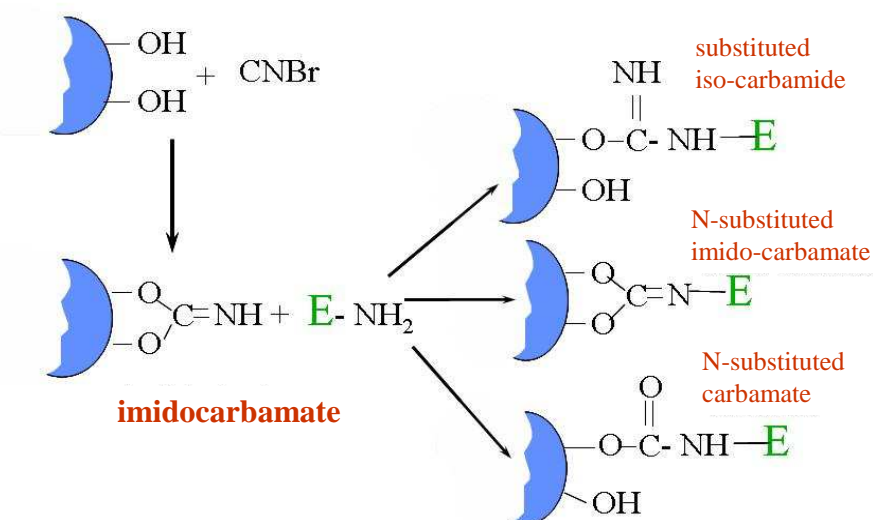


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**MATRIX:** vicinal -OH groups like:

cellulose, Sepharose, Sephadex



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## Origin of carbohydrate matrix

Glucose  $\rightarrow$  dextrane  $\rightarrow$  Sephadex<sup>®</sup>

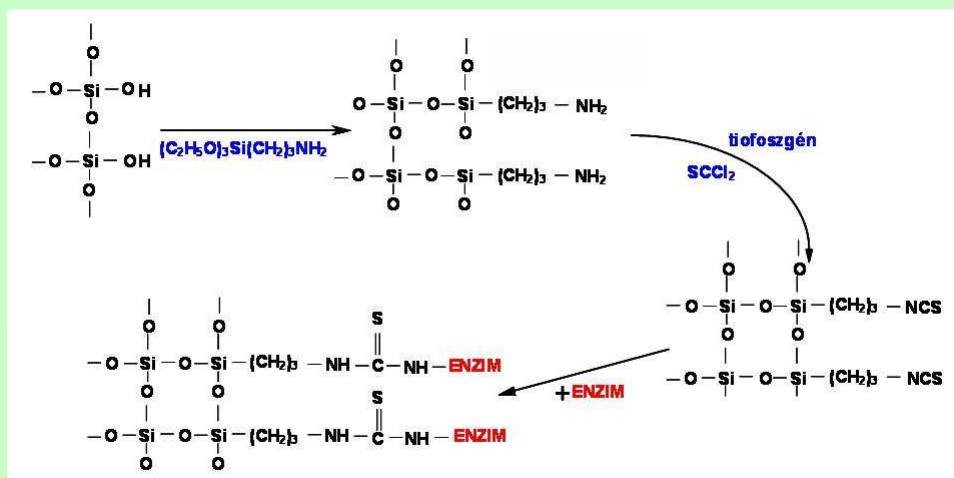
Alga  $\rightarrow$  agar(ose)  $\rightarrow$  Sepharose<sup>®</sup>



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## Immobilization onto glass surface

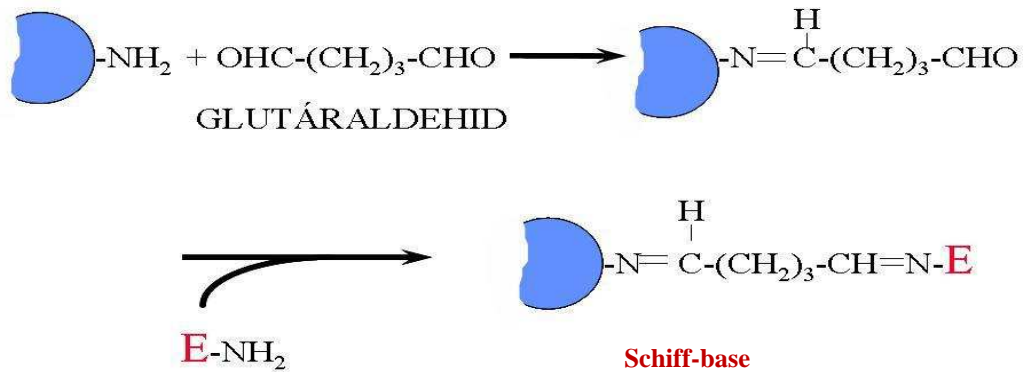


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## Chemical methods: bifunctional molecules

**MATRIX:**  $\text{-NH}_2$  groups like:

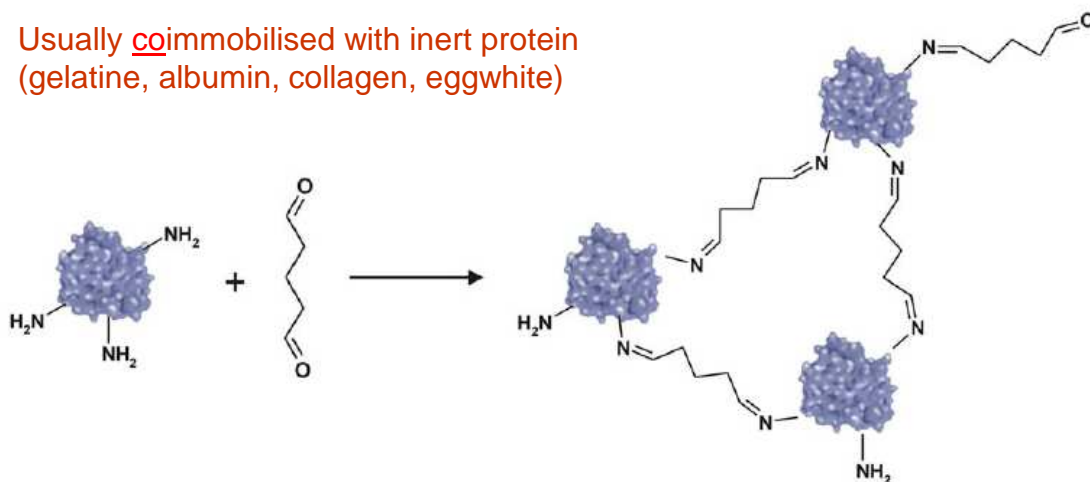
AE-cellulose, DEAE-cellulose, collagen, chitin, nylon...



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## Chemical methods: crosslinking

Usually coimmobilised with inert protein  
(gelatine, albumin, collagen, eggwhite)



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## CLEC = Cross-Linked Enzyme Crystals



Scanning electron microscopic view of CLEC laccase  
Surface area (m<sup>2</sup>/g) 2.456

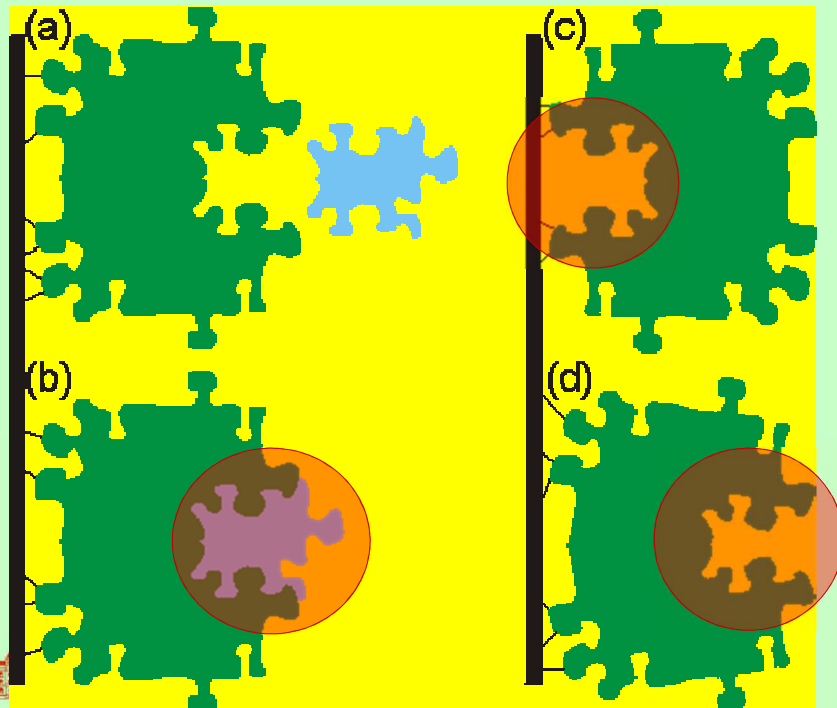
Preparation and characterization of cross-linked enzyme crystals of laccase, J. J. Roy, T. E. Abraham Journal of Molecular Catalysis B: Enzymatic 38 (2006) 31–36

Cross-linked Enzyme crystal of PNP (purine nucleoside phosphorylase)



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### Possible effect of chemical immobilisation: Specific activity loss



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## PHYSICAL METHODS

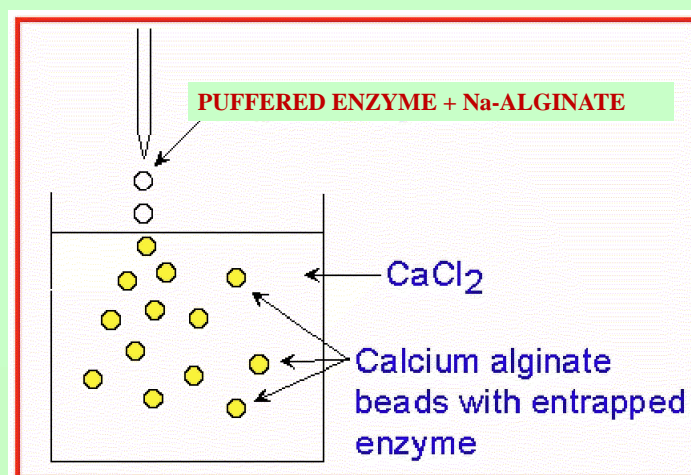
1. Adsorption e.g. on *ionexchanger resins* – nonspecific, easily desorps (pH)
2. Gel entrapment
3. Microencapsulation
4. Closing behind membrane



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## ALGINATE GEL ENTRAPMENT



**ALGINATE:** poly- $\beta$  D-mannuronic acid (1 $\rightarrow$ 4), .....-guluronic acid  
Hydrophil colloid, linear polymer *Macrocystis pyrifera*

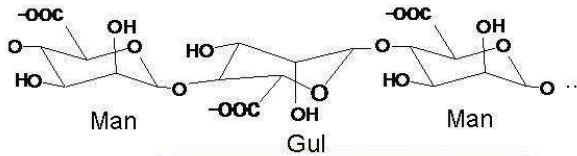


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## Gel forming polysaccharides

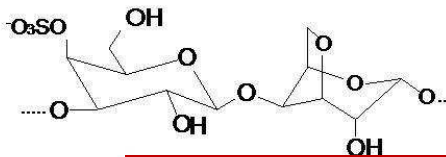
**Alginate: heteropolymer of mannuronic acid and guluronic acid, 1,4-bonds**



polyanionic

Solvent: water gel:  $\text{Ca}^{++}$ ,  $\text{Zn}^{++}$ ,  $\text{Al}^{3+}$

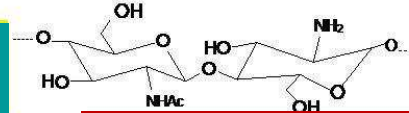
**$\kappa$ -carragenan: helical bio-polymer of 3,6 anhydro-galactose**



polyanionic

Solvent: water gel:  $\text{Ca}^{++}$ ,  $\text{K}^{+}$

**chitosan: partially deacetylated N-acetyl-glucoseamin polymer**

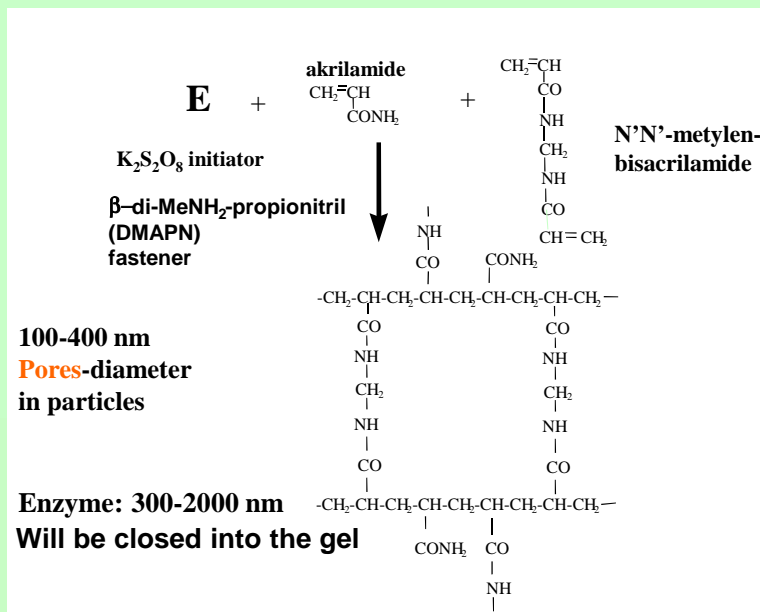


polycationic

Solvent: acetic acid, water gel: polyphosphates, pH-change



## Poly-acrylamide gel entrapment

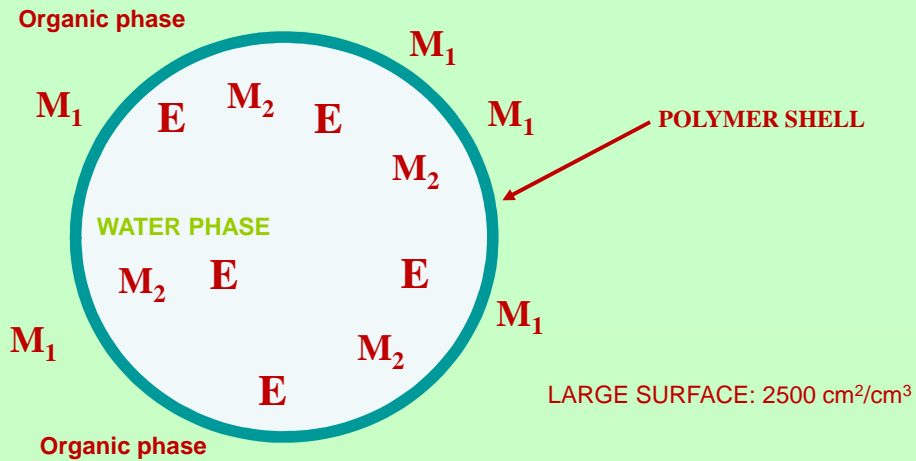


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## Physical methods: microencapsulation

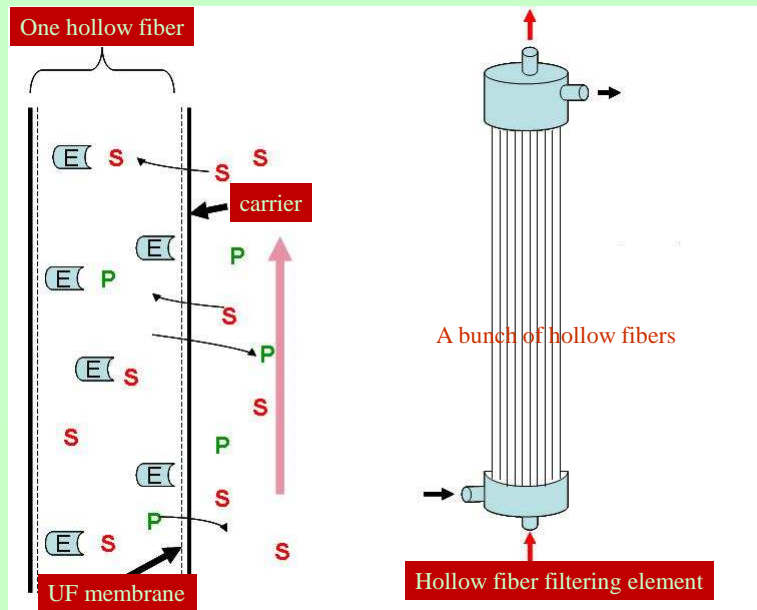
stable polymeric membranes



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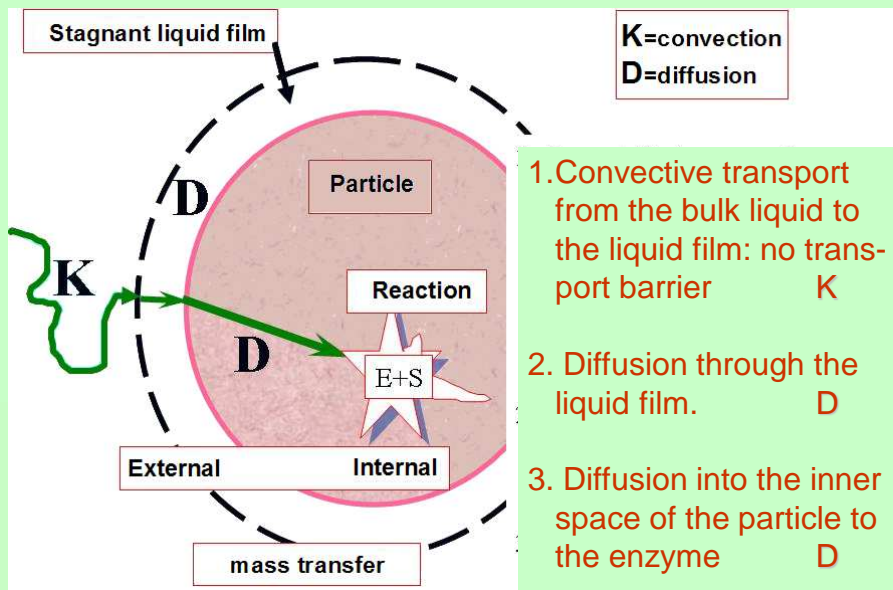
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## Ultrafiltration membrane



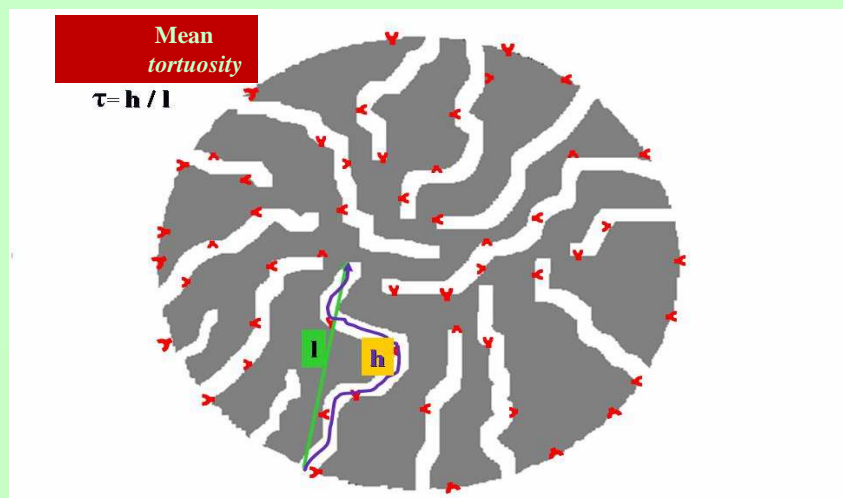
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## Kinetics of immobilised enzymes



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## Tortuosity



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## Pros/cons about immobilised enzymes

### Dissoved enzymes

- Advantages
- homogeneous system
  - no preparation needed
  - no mass transfer limitation

- Disadvantages
- expensive (1-10-50 \$/mg)
  - discarded after use
  - contamination of product
  - only batch technology



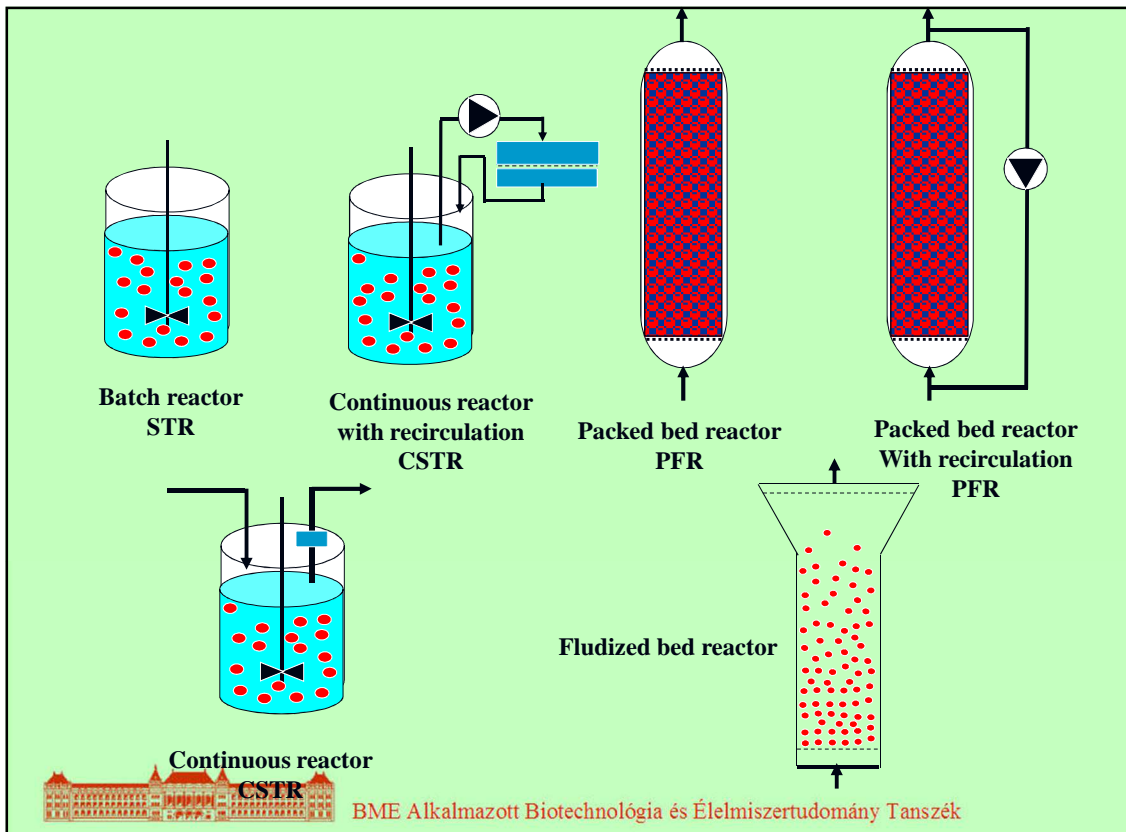
## Pros/cons about immobilised enzymes

### Immobilised enzymes

- Advantages
- No contamination of product
  - Easily separable
  - Possible reuse
  - Also continuous technologies
  - Easy termination
  - Increasing stability

- Disadvantages
- Expensive preparation need
  - Loss in enzyme activity
  - Diffusion barrier





## Industrial application of immobilised enzymes

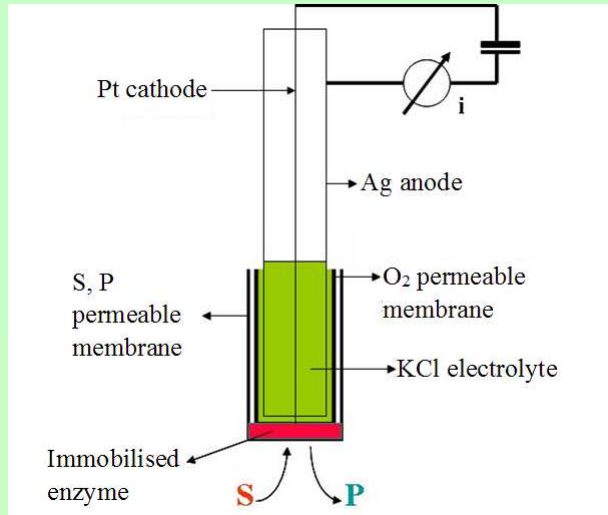
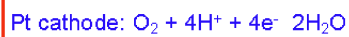
Aminoacylase	resolution of D,L-amino acids
Glucose-isomerase	conversion of glucose to glucose+fructose 1:1 mixture
Penicillin-amidase	preparation of 6-amino-penicilloic acid
$\beta$ -galactosidase	hydrolysis of lactose to glucose+galactose
Lipase	hydrolysis and transesterification of lipids
Thermolysin	Preparation of aspartame



## Enzyme electrode

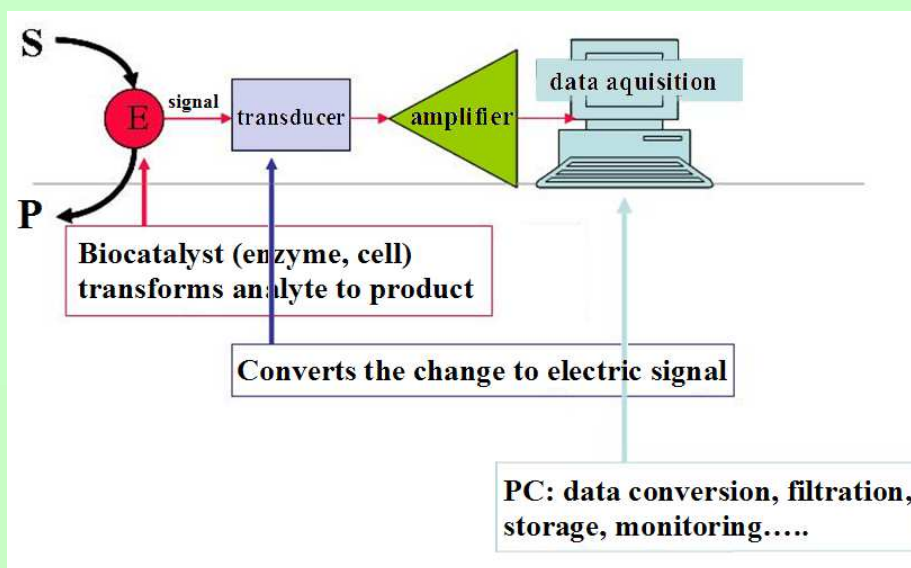
Based on an amperometric electrode for dissolved oxygen measurement. It is covered with an enzyme producing or consuming oxygen.  
 Eg. glucose oxydase + catalase.

The electrode reaction:



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## BIOSENSOR



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## Analytical enzyme applications

In these cases not the activity of enzyme is measured but the concentration of an analyt molecule.

1. Determination of S
2. Determination of I
3. Marker reactions (eg. in immunoassays)

**Enzyme Linked Immunosorbent Assay (ELISA)**  
diagnostical, research purposes

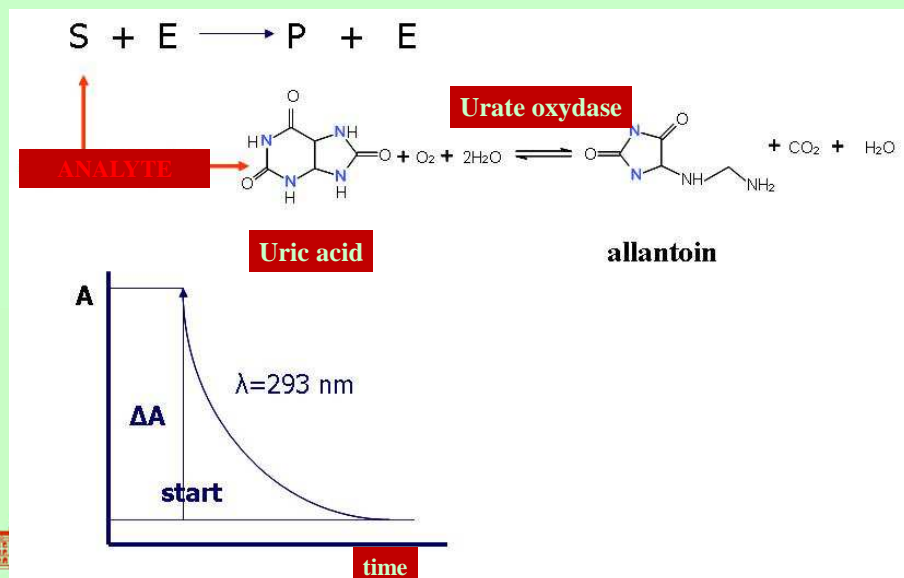


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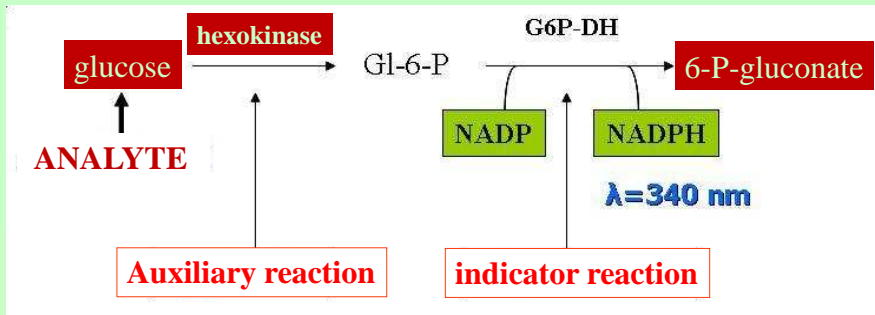
## End-point measurement of substrate

The whole amount of substrate is converted – change is measured



## Indicator reaction

If S and P are not observable → an enzymatic indicator reaction makes it measurable.



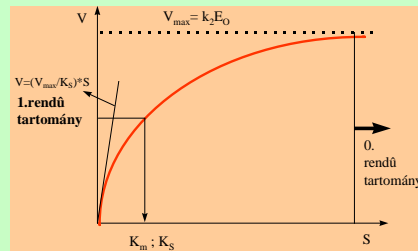
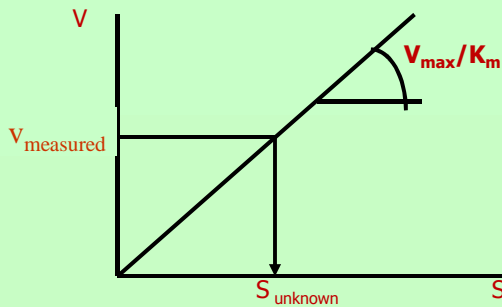
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## Kinetic measurement of S

At small substrate concentrations the reaction rate changes linearly with S concentration (M-M kinetics).

If  $S \ll K_m \rightarrow V \sim V_{max}/K_m \cdot S$

$\swarrow -dS/dt$   
 $\searrow dP/dt$



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