

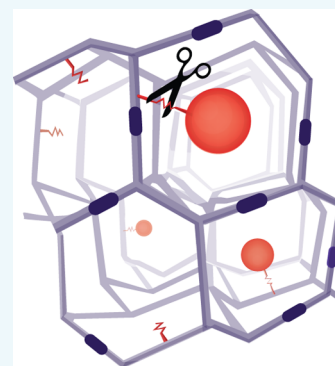
# Hydrogel Drug Delivery System Using Self-Cleaving Covalent Linkers for Once-a-Week Administration of Exenatide

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## Supporting Information

**ABSTRACT:** We have developed a unique long-acting drug-delivery system for the GLP-1 agonist exenatide. The peptide was covalently attached to Tetra-PEG hydrogel microspheres by a cleavable  $\beta$ -eliminative linker; upon s.c. injection, the exenatide is slowly released at a rate dictated by the linker. A second  $\beta$ -eliminative linker with a slower cleavage rate was incorporated in polymer cross-links to trigger gel degradation after drug release. The uniform 40  $\mu\text{m}$  microspheres were fabricated using a flow-focusing microfluidic device and in situ polymerization within droplets. The exenatide-laden microspheres were injected subcutaneously into the rat, and serum exenatide measured over a one-month period. Pharmacokinetic analysis showed a  $t_{1/2,\beta}$  of released exenatide of about 7 days which represents over a 300-fold half-life extension in the rat and exceeds the half-life of any currently approved long-acting GLP-1 agonist. Hydrogel–exenatide conjugates gave an excellent Level A in vitro–in vivo correlation of release rates of the peptide from the gel, and indicated that exenatide release was 3-fold faster in vivo than in vitro. Pharmacokinetic simulations indicate that the hydrogel–exenatide microspheres should support weekly or biweekly subcutaneous dosing in humans. The rare ability to modify in vivo pharmacokinetics by the chemical nature of the linker indicates that an even longer acting exenatide is feasible.

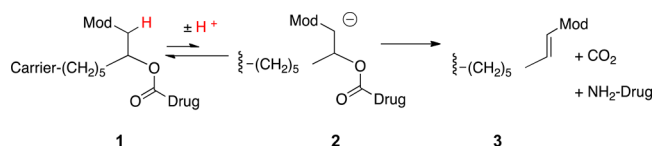


## INTRODUCTION

Exenatide, a 39-amino-acid peptide from the Gila monster, is a potent agonist of the glucagon like-1 (GLP-1) receptor, and has glucoregulatory actions similar to GLP-1. In the human, exenatide has a significantly longer plasma lifetime than GLP-1, but nevertheless has a  $t_{1/2,\beta}$  of only  $\sim 2.5$  h. It is marketed for type 2 diabetes as Byetta, and is administered subcutaneously (s.c.) twice a day. There is both demand for and benefit in long-acting forms of GLP-1 agonists,<sup>1–3</sup> and agonists have been developed that are administered s.c. once a day (Victoza, Lyxumia) or once a week (QWK) (Bydureon, Tanzeum, and Trulicity are approved and Semaglutide is in late-stage trials). There is also an implantable osmotic pump, ITCA 650, in late clinical trials that delivers exenatide over 6 to 12 months;<sup>4</sup> however, the level of patient-acceptance of an implantable device vs simple s.c. drug injections remains uncertain.

We have recently developed a chemical approach for half-life extension of drugs; here, a drug is covalently attached to a long-lived macromolecule through a  $\beta$ -eliminative linker that is slowly cleaved to release the native drug.<sup>5,6</sup> The carrier may be a circulating macromolecule such as polyethylene glycol (PEG) for half-life extensions of up to one or two weeks,<sup>5</sup> or noncirculating hydrogel depots, for half-life extension of weeks to months.<sup>6</sup> In this approach, a macromolecular carrier is attached to a linker that is attached to a drug via a carbamate group (1; Scheme 1); the  $\beta$ -carbon has an acidic carbon–hydrogen bond (C–H) and also contains an electron-withdrawing  $pK_a$  “modulator” (Mod) that controls the acidity of that C–H. Upon hydroxide ion-catalyzed proton removal to

## Scheme 1



give 2, a rapid  $\beta$ -elimination occurs to cleave the linker–carbamate bond and release the free drug and a substituted alkene 3. The rate of drug release is proportional to the acidity of the proton which is controlled by the chemical nature of the modulator; thus, the drug release rate is controlled by the modulator. When using noncirculating hydrogel carriers, we also incorporate slower-cleaving  $\beta$ -eliminative linkers in the cross-links so polymer degradation can be triggered after drug release.<sup>6</sup>

We previously reported a releasable PEGylated exenatide that had an estimated  $t_{1/2,\beta}$  of  $\sim 50$  h in the human.<sup>5</sup> However, as with any circulating conjugate, the renal elimination rate of the conjugate limits the potential half-life extension. Thus, a noncirculating hydrogel–exenatide conjugate was prepared that showed a  $t_{1/2,\beta}$  of  $\sim 80$  h. The problems of this conjugate were that the  $t_{1/2,\beta}$  was not sufficiently long for QWK administration, s.c. injection required a large 18 gauge needle, and the hydrogel was not biodegradable. Recently, we reported a drug delivery

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fluorinated specialty reagents by these commodity chemicals also reduced the cost of materials by well over 100-fold.

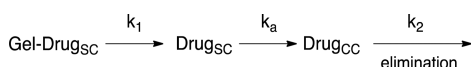
The tendency of the hydrogel microspheres to adhere to vessel surfaces made them difficult to transfer, and differential solvent- and modification-dependent swelling made their quantitation problematic. Inspired by SPPS methodology, we constructed a syringe-based reaction vessel (Figure S2) that allowed aseptic introduction and removal of reagents, as well as chemical modification and washing without transfer or loss of microspheres; the vessel also permitted quantitative syringe-to-syringe transfer of the microsphere slurries. Using this assembly, TFA-sterilized<sup>11</sup> amino-microspheres **6** were acylated with MFCO-pentafluoro phenyl ester,<sup>12</sup> and the MFCO-microspheres **7** then coupled with the azido-linker-exenatide by SPAAC to give the xenatide-loaded microspheres **8** (Scheme 3).

Under accelerated base-catalyzed linker cleavage conditions<sup>5,6</sup> the Tetra-PEG hydrogel-xenatide microspheres showed an extrapolated in vitro release  $t_{1/2}$  of 460 h for xenatide (Figure 1A) and a reverse gelation time ( $t_{RG}$ ) of 200 days at pH 7.4, 37 °C. Previously, we empirically observed that in vitro rates of linker cleavage at pH 7.4, 37 °C, are ~2- to 3-fold slower than in vivo rates.<sup>5</sup> The total xenatide released corresponded to a loading of ~2  $\mu\text{mol}$  peptide/mL packed microspheres.

**PK in the Rat.** Figure 1B shows the serum xenatide  $C$  vs  $t$  plots over 28 days after s.c. injection of microspheres containing 1.2  $\mu\text{mol}$  and 2.7  $\mu\text{mol}$  xenatide/kg in the rat.

The PK were modeled as three consecutive first-order reactions occurring in the subcutaneous (SC) or central (CC) compartments (Scheme 4).

Scheme 4



Here,  $k_1$  and  $k_2$  are the linker cleavage and xenatide elimination rate constants, respectively, and  $k_a$  is the rate constant for absorption of the released free xenatide into the central compartment. The model was first expanded to a triexponential integrated rate equation.<sup>13</sup> The fast elimination of free xenatide in the rat<sup>14</sup> relative to release from the hydrogel ( $k_1$ ) and absorption from the s.c. compartment ( $k_a$ )

allows the data to be described by the simpler two-exponential eq 1

$$[\text{Drug}]_{\text{CC},t} = \text{Dose} \cdot Q \cdot (e^{-k_1 t} - e^{-k_a t}) \quad (1)$$

and when absorption is also fast relative to release

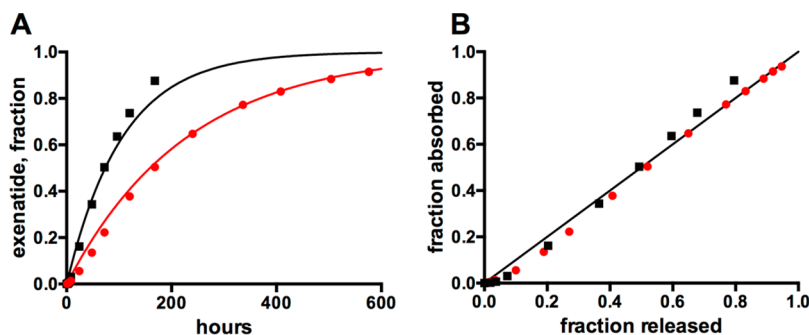
$$Q = \frac{F}{V_{ss} \cdot k_2} \cdot k_1 = \frac{F}{CL} \cdot k_1 \quad (2)$$

The PK analysis provides values for  $k_a$  and  $k_1$ , but not for bioavailability,  $F$ , volume of distribution,  $V_{ss}$ , or drug elimination rate,  $k_2$ , as these parameters are fit to data as the aggregate scaling factor  $Q$ .

The two data sets of Figure 1B, differing only in the initial dose, were simultaneously fit to eq 1 using a Nelder–Mead downhill simplex<sup>15</sup> with  $k_1$ ,  $k_a$ , and  $Q$  as variables and the sum of residuals squared as error function. This analysis showed dose-proportional drug levels and provided estimates of  $t_{1/2,a} = 8.7$  h,  $t_{1/2,1} = t_{1/2,\beta} = 160$  h, and  $Q = 0.0092$ . Using eq 2,  $CL/F$  is estimated as 7.8 mL/kg-min, in good agreement with the reported value of 8.6 mL/kg-min.<sup>16</sup> The  $t_{1/2,\beta}$  represents a 343-fold half-life extension over bolus xenatide in the rat.

Figure 2A shows excellent agreement of the cumulative in vitro release and in vivo absorption profiles for the Tetra-PEG hydrogel–xenatide conjugate with a  $\text{MeSO}_2$ -modulator, as well as the previously PEGA hydrogel–xenatide conjugate having a faster cleaving linker,<sup>5</sup> although only the higher dose of Figure 1 is shown, the lower dose matched as well. To obtain the in vivo–in vitro fits, the in vivo  $t_{1/2,\beta}$  values are scaled to be 2.9-fold lower than the  $t_{1/2}$  of in vitro release. Figure 2B shows the Level A in vitro–in vivo correlation (IVIVC) plots<sup>17,18</sup> of in vivo xenatide absorption vs in vitro release of the Tetra-PEG-xenatide conjugate ( $R^2 = 0.995$ ) as well as PEGA hydrogel conjugate ( $R^2 = 0.993$ ) from Figure 2A.<sup>5</sup> The data show that in vivo xenatide release from the hydrogels is well predicted by in vitro release studies, and that in vivo drug release is about 3-fold faster than in vitro release.

**PK Simulations in the Human.** We have described approaches for simulations of the PK of conjugates containing  $\beta$ -eliminative linkers in humans.<sup>5</sup> First, we simulate parameters for a single dose of the drug conjugate that would maintain a specified minimal plasma drug concentration,  $C_{\text{min}}$ , for the time interval desired in multiple dosing; then, steady state values are estimated by nonparametric superposition of sequential single dose simulations. Simulations of interspecies PK with



**Figure 2.** IVIVC of releasable hydrogel-xenatide conjugates. (A) Cumulative in vitro (lines, black, red) and in vivo (red ●, black ■) release from hydrogels with  $\text{MeSO}_2$ - (red, ●) and  $\text{ClPhSO}_2$ - (black, ■) modulators; in vitro release rates are scaled by an increase of 2.9-fold. In vivo absorption was calculated from data in Figure 1B and from Figure 3B in ref 5 using the FDA-recommended<sup>18</sup> deconvolution method of Nelson-Wagner.<sup>19</sup> (B) Level A correlation between in vitro release and in vivo absorption from hydrogels using  $\text{MeSO}_2$ - (red ●) and  $\text{ClPhSO}_2$ - (black ■) modulators for release. The line depicts a perfect correlation of absorbed and released xenatide.

Table 1. Reported and Simulated PK Parameters of Long-Acting Exenatide in Humans at Steady State

drug (modulator)	dosing interval	Exenatide					AUC nM·h/wk
		dose, mg	$t_{1/2,\beta}$ , h	$C_{\min}$ , nM	$C_{\max}$ , nM	$C_{\max}/C_{\min}$	
Bydureon <sup>a</sup>	QWK	2	NA	0.07	0.120	1.7	12
Simulations							
PEG-exenatide (PhSO <sub>2</sub> <sup>−</sup> )	QWK	1.3 <sup>b</sup>	53 <sup>c</sup>	0.07	0.67	9.6	49
Hydrogel-exenatide (pClPHSO <sub>2</sub> <sup>−</sup> )	QWK	0.9 <sup>b</sup>	78 <sup>c</sup>	0.07	0.28	4.0	27
Hydrogel-exenatide (MeSO <sub>2</sub> <sup>−</sup> )	QWK	0.6 <sup>b</sup>	160	0.07	0.14	2.0	17
Hydrogel-exenatide (MeSO <sub>2</sub> <sup>−</sup> )	Q2WK	1.9 <sup>b</sup>	160	0.07	0.29	4.1	54

<sup>a</sup>Bydureon PK parameters from refs 23,24. <sup>b</sup>Dose values for simulations of exenatide conjugates assume 100% bioavailability of exenatide. <sup>c</sup> $t_{1/2,\beta}$  of released exenatide taken from ref 5.

circulating PEG–drug conjugates have been reported,<sup>6</sup> but analogous approaches for simulations of noncirculating releasable conjugates have, to our knowledge, not been previously described.

For noncirculating carriers, the simulation requires knowledge of the in vivo linker cleavage rate,  $k_1$ , in one species—such as the rat—the  $k_1$  in the human, and the parameters  $t_{1/2,\beta}$  and  $V_{ss}$  of the released free drug in the human. Although  $k_1$  values for these linkers have not yet been determined in humans, since linker cleavage rates are chemically controlled and are the same in the mouse, rat, and monkey,<sup>5,20</sup> it is reasonable to assume they are species independent. Estimation of the steady state dosing of a noncirculating carrier–drug conjugate needed to provide a given  $C_{\min}$  of the drug at the end of a designated dose interval is performed as follows.

In cases of eq 1 where absorption of drug is fast relative to release from the hydrogel, i.e.,  $k_a \gg k_1$  in Scheme 4, after a short initial absorption phase eq 1 reduces to the single exponential eq 3.

$$[\text{Drug}]_{\text{CC},t} = \frac{\text{Dose} \cdot F}{V_{ss}} \cdot \frac{k_1}{k_2} \cdot e^{-k_1 t} \quad (3)$$

Since  $[\text{Drug}]_{\text{CC},t} = C_{\min}$  when  $t = t_{\min}$

$$\text{Dose}_{\text{total}} = C_{\min} \cdot \frac{V_{ss} \cdot k_2}{F \cdot k_1} \cdot e^{-k_1 t_{\min}} = C_{\min} \cdot \frac{CL}{F \cdot k_1} \cdot e^{-k_1 t_{\min}} \quad (4)$$

Here,  $\text{Dose}_{\text{total}}$  is the amount of drug on the carrier at initial dosing that is needed to achieve the desired steady state  $C_{\min}$  at dose-interval time  $t_{\min}$ . The drug remaining on the carrier at time  $t_{\min}$ ,  $\text{Dose}_{\text{remnant}}$ , is given by

$$\text{Dose}_{\text{remnant}} = \text{Dose}_{\text{total}} \cdot e^{-k_1 t_{\min}} \quad (5)$$

The amount of drug required for steady-state dosing,  $\text{Dose}_{ss}$ , is the amount to be added to the remnant to reach  $\text{Dose}_{\text{total}}$ .

$$\text{Dose}_{ss} = \text{Dose}_{\text{total}} - \text{Dose}_{\text{remnant}} = \text{Dose}_{\text{total}} \cdot (1 - e^{-k_1 t_{\min}}) \quad (6)$$

which by substituting eq 4 for  $\text{Dose}_{\text{total}}$  becomes

$$\begin{aligned} \text{Dose}_{ss} &= C_{\min} \cdot \frac{V_{ss} \cdot k_2}{F \cdot k_1} \cdot (e^{k_1 t_{\min}} - 1) \\ &= C_{\min} \cdot \frac{CL}{F \cdot k_1} \cdot (e^{k_1 t_{\min}} - 1) \end{aligned} \quad (7)$$

Since  $V_{ss} \cdot k_2 = CL$ , estimates may be made using either parameter in eqs 4 and 7. The number of doses to reach steady state,  $N$ , with a noncirculating carrier-linked drug can be estimated by eq 8, where  $f_{ss}$  is the fraction of the steady state  $C_{\min}$  reached after the  $N$ th dose. For example, if the dosing

interval  $t_{\min}$  is 168 h, and  $t_{1/2,\beta}$  is 160 h, ~95% steady state<sup>21</sup>  $C_{\min}$  is reached after four doses.

$$N = - \frac{\ln(1 - f_{ss})}{\ln 2} \cdot \frac{t_{1/2,\beta}}{t_{\min}} \quad (8)$$

For steady-state dosage estimations of hydrogel–exenatide conjugates in humans, we used  $t_{1/2,\beta}$  and  $V_{ss}$  of the released exenatide of 2.4 h and 0.4 L/kg, respectively, which are values for bolus s.c. injected exenatide,<sup>22</sup> and targeted a  $C_{\min}$  of ~70 pM which is the exenatide  $C_{\min}$  achieved with 2 mg weekly dosed Bydureon.<sup>23,24</sup> Steady-state values of exenatide released from weekly dosed Bydureon and simulated PK parameters of previously and presently reported exenatide conjugates are compared in Table 1.

We previously reported a circulating PEG–exenatide conjugate that released exenatide with an in vivo cleavage  $t_{1/2}$  of 78 h.<sup>5</sup> Simulations indicated that in the human the  $t_{1/2,\beta}$  of released exenatide should be 53 h, and that the conjugate could maintain 70 pM drug with once weekly administration of an exenatide dose similar to Bydureon. However, because of the relatively short in vivo  $t_{1/2}$  for linker cleavage and concurrent elimination of ~30–40% the PEG–peptide conjugate with  $t_{1/2}$  ~ 5 to 6 days,<sup>25</sup> utilization of the drug would be inefficient and  $C_{\max}$  would be high. We therefore examined a noncirculating s.c.-administered hydrogel–exenatide conjugate that coincidentally also had  $t_{1/2,\beta}$  of ~80 h for exenatide but was not lost by elimination. As expected, the estimated dose required to maintain a 70 pM  $C_{\min}$  was lower than those of either the PEG–conjugate or Bydureon, but  $C_{\max}$  was 2.3-fold higher than that of exenatide released from Bydureon.

By using the Tetra-PEG hydrogel–exenatide DDS described here with a linker having a longer cleavage  $t_{1/2}$  of 160 h, exenatide concentrations of  $\geq 70$  pM should be maintained with weekly dosing of a hydrogel–exenatide conjugate containing only ~0.6 mg exenatide, with a  $C_{\max}$ ,  $C_{\max}/C_{\min}$ , and AUC similar to Bydureon. This would require an injection of ~0.1 mL of the microsphere–exenatide conjugate per 70 kg person. Simulations indicate that the same hydrogel–conjugate might also serve for biweekly dosing with quite acceptable dose and  $C_{\max}$ .

## DISCUSSION

In the present work, we describe the preparation and properties of a DDS in which exenatide is covalently attached to Tetra-PEG hydrogel microspheres by a releasable  $\beta$ -eliminative linker; upon s.c. injection, the exenatide is slowly released by a rate dictated by the linker. A second  $\beta$ -eliminative linker with a slower cleavage rate was incorporated in polymer cross-links to trigger gel degradation after the drug had been released.



For synthesis, the azide-terminated linker was attached to the N-terminus of exenatide as the final coupling step in SPPS, followed by cleavage and purification of the azido-linker-exenatide. Separately, degradable Tetra-PEG amino-microspheres of 40  $\mu\text{m}$  diameter were prepared in a microfluidic device, and derivatized with a cyclooctyne. Then, the azido-linker-exenatide was coupled to the cyclooctyne-microspheres by SPAAC to give the microsphere-exenatide DDS.

The exenatide-laden Tetra-PEG microspheres were injected s.c. into the rat at two doses, and serum exenatide was measured over a one month period. PK analysis showed high bioavailability and a  $t_{1/2,\beta}$  of  $\sim 7$  days, a  $\sim 340$ -fold half-life extension over bolus exenatide. This conjugate and another having a faster release rate both gave an excellent Level A IVIVC in the rat. The results showed that in vitro release serves as a surrogate for in vivo release, and indicates that the in vivo cleavage is about 3-fold faster than in vitro. Although the reason for the faster in vivo release rates is unknown, it cannot be due to foreign body responses to the s.c. microspheres—as suggested for PLGA-encapsulated exenatide<sup>26</sup>—since circulating PEG-conjugates containing these linkers show similar in vivo rate enhancements.<sup>5</sup>

Since the  $\beta$ -eliminative linker cleavage rate is species independent,<sup>5,20</sup> using known PK parameters of exenatide in the human, we could simulate the PK of the hydrogel DDS in the human. Results indicate that weekly s.c. dosing of only  $\sim 0.6$  mg exenatide attached to the microspheres should maintain therapeutic levels of the drug with a PK profile similar to Bydureon, and biweekly administration of about 1.9 mg should maintain therapeutic levels of the peptide with acceptable  $C_{\text{max}}$  and peak-over-trough values. Although these doses were calculated assuming 100% bioavailability of the released exenatide, the assumption is justified by the high bioavailability of s.c. exenatide in the human.<sup>27</sup>

There are three current formats for half-life extension in marketed GLP-1 agonists—controlled release, peptide agonist fusions, and albumin binding; the benefits and harms of these have recently been reviewed.<sup>28</sup> Our releasable hydrogel-exenatide is most analogous to the QWK PLGA-controlled release formulation of exenatide, Bydureon, and derives substantial benefit from the large information-base derived from this DDS. Notably, extensive correlations of the PK of exenatide with its PD and toxicity provide a high degree of confidence that if we achieve the desired PK, we can attain the desired therapeutic outcome. Further, the strong PK–PD relationship of exenatide allows pathways that can significantly shorten the time to regulatory approval (i.e., the FDA S05b2 pathway).

The hydrogel–exenatide DDS has several benefits over Bydureon. First, the in vivo release profile of exenatide from the hydrogel DDS is much simpler and predictable than from the PLGA encapsulated formulation. Each dose of the former is followed by a simple first-order in vivo release of exenatide that allows easy estimation of drug levels upon multidosing. In contrast, a single dose of Bydureon shows an initial burst, a lag period, and then a period  $\sim 4$  to 8 weeks after administration during which most of the exenatide is released;<sup>29</sup> achieving a desired steady-state drug level requires harmonized superpositioning of the irregular periods of drug release upon sequential doses of the polymer. Second, because the drug in the current DDS is covalently bound to the carrier, there is no burst effect due to loosely adhering or rapidly escaping drug. Third, whereas Bydureon must be stored dry and reconstituted

shortly before injection through a 23 gauge needle, the Tetra-PEG hydrogels and linkers are stable at reduced pH as an aqueous suspension<sup>5,6</sup> and the 40  $\mu\text{m}$  microspheres can be easily injected through a small-bore 27 gauge needle. Finally, unlike PLGA formulations that can significantly glycolate and lactoylate amines of an encapsulated peptide,<sup>26,30</sup> the current DDS releases the peptide in the form that is attached to the carrier.

The other approved once-weekly GLP-1 agonists consist of a fusion of the peptide with a long-lived circulating macromolecule (Abglutide, Dulaglutide), or a peptide agonist modified such that it binds to serum albumin (Semaglutide). With a  $t_{1/2,\beta}$  of nearly 7 days, the released exenatide from our DDS has a lifetime comparable to or exceeding the approved long-acting GLP-1 agonists. Further, two unique features of the current DDS distinguish it from all others. First, a second peptide could be connected to the hydrogel–exenatide conjugate by the same  $\beta$ -eliminative linker to synchronize their in vivo half-lives. This should provide a simple method to create a dual-effector DDS functionally analogous to single peptides developed to have GLP1R-GCGR<sup>31</sup> or GLP1R-GIPR<sup>25</sup> co-agonism. Second, a unique feature of the current DDS is the ability to modify the half-life of the released drug by modifying the  $\beta$ -elimination rate of the linker. Thus, it should be feasible to create a DDS that delivers its cargo over a period of one month or longer. The preparation of such dual-effectors using the current hydrogel-exenatide DDS and ultra-long-acting hydrogel–exenatide conjugates are in progress.

## ■ ASSOCIATED CONTENT

### ● Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.bioconjchem.5b00690.

The source of specialized materials is provided along with their use. Detailed synthetic and conjugation procedures are described as well as analytical procedures. Methods of preparing and conjugating hydrogel microspheres are also furnished. In vitro kinetic procedures are provided as are in vivo PK methods and analyses. (PDF)

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### Notes

The authors declare the following competing financial interest(s): All authors are employees of and have equity in Prolynx.

## ■ ACKNOWLEDGMENTS

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